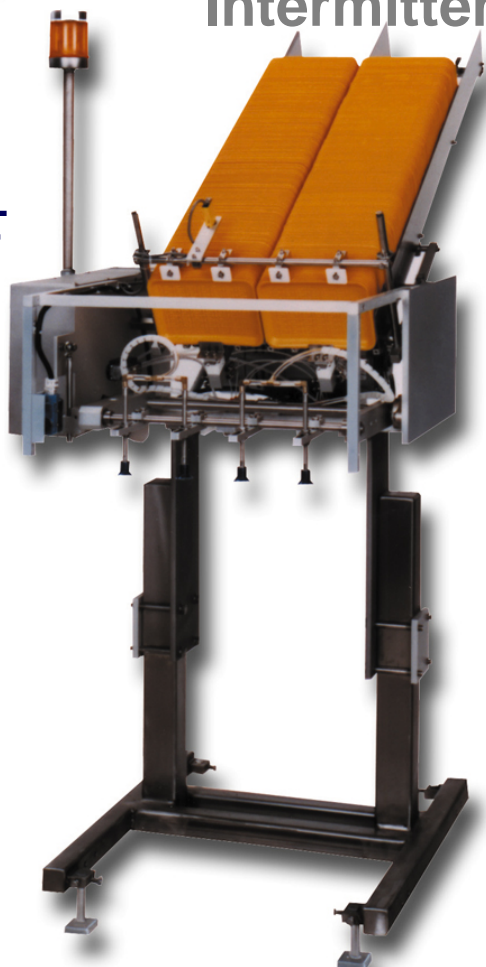




IPP-D

Intermittent *Pick n' Place*®

**VERTICAL
OR
HORIZONTAL
PLACEMENT**



MODELS:

IPP-170D thru 570D

IPP-190D thru 590D

IPP-1110 thru 5110D

MATERIALS TYPICALLY HANDLED:

Multifold Coupons

Labels

Corrugated

Parchment Paper

Glassine

Card Stock

Plastic Plates

Plastic Trays

Styrofoam Trays

Foil Trays

Paperboard Trays

Packets

Single Sheet Paper Stock

Right-hand Model **IPP-290D**
18" Wide with 16" Long Magazine

FEATURES & BENEFITS:

- Simple design translates to an **easy installation**.
- Clean, logical control panel design makes the machine **easy to operate**.
- Standard construction incorporates a **sanitary design suitable for most bakery or pharmaceutical installations**. Washdown construction available for wet environment and food applications.
- Standard air cylinder drive offers a **virtually maintenance free motion control and drive system**.
- Smooth pivot rod motion creates a **steady placement, especially at higher speeds**.
- Pivot rod motion control **enhances machine versatility, allowing for the possibility of the unit to be utilized in future tasks**.
- Quick and easy product changeover means **less downtime and greater machine efficiency**.
- Many options available, **allowing the end user to customize the machine to their specific needs**.

SPECIFICATIONS

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IPP-D Intermittent Pick n' Place®

TYPICAL UTILITY REQUIREMENTS:

ELECTRICAL: 115 VAC 12 Amps Max

(with optional 3/4 Hp Gast pump)

AIR: 80 PSI Filter and Regulator Provided

VACUUM: Up To 10 SCFM At 20" HG

MAXIMUM SPEEDS:

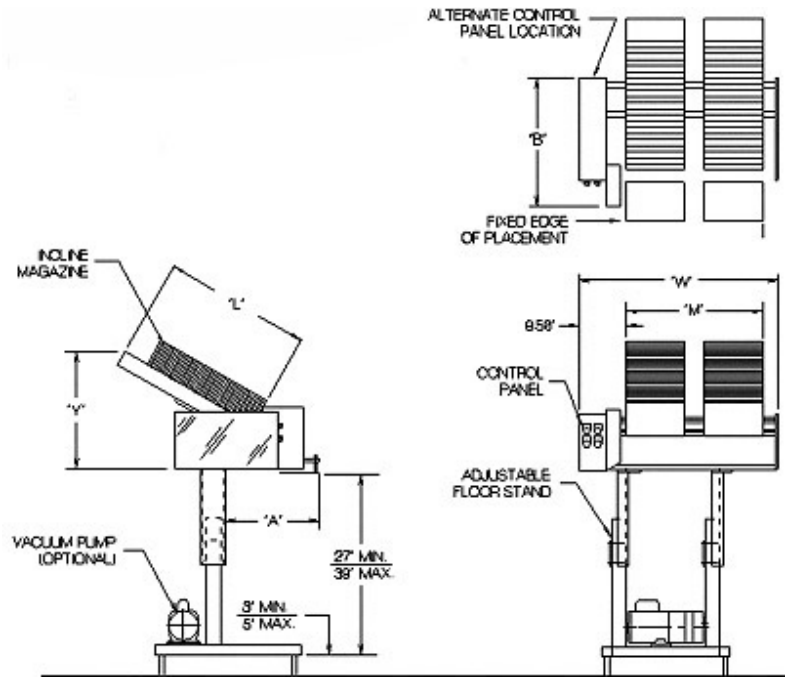
- 70 Cycles Per Minute Vertical Placement Mode
- 60 Cycles Per Minute Horizontal Placement Mode

OPTIONS AVAILABLE:

- Machine Orientation
- Vertical Placement Mode
- 18" or 28" Wide Machine
- Plexiglass Front Guard
- Denesting Motion
- 16, 30, or 48" Long Magazine
- Oscillating Rod Magazine
- Quick Change Magazine
- Kwik Klip™ Assembly
- Gast Vacuum Pump
- Venturi Vacuum System
- Floor Stand
- Screw Height Adjustment
- Adhesive System
- Photoelectric Cycle Control
- Missed Detection System with or without Buzzer
- Auto Recycle if an Item is Missed
- Parallel Jackshaft Drive
- Right Angle Gearbox Drive
- Casters
- No Tool Magazine Changeover

PRODUCT SIZE RANGE:

- Minimum: 1" x 1"
- Height: 6, 9, 12, and 15" high magazines are available.
- Width: 18" and 28" wide magazines are available.
The maximum product size is determined by the magazine centers.
- Maximum Heights By Model:
IPP-170D: 9"
IPP-190D: 12"
IPP-1110D: 15"



BASIC UNIT

MODEL	A	B
270D	14.75 in	24.50 in
290D	18.75 in	26.50 in
2110D	22.75 in	28.50 in

MAGAZINE

WIDTH		LENGTH	
M	W	L	Y
18 in	30.50 in	16.25 in	18 in
		30 in	25 in
28 in	40.50 in	48 in	34 in



763.425.8808

www.mgsmachine.com

Putting Our Best on the Line

1/2009